

Project Title

**Production of Gamma Titanium
Aluminide and Grossite in a Pilot
Scale Via Aluminothermic
Reduction of TiO₂ (KRH Process)**

Initiator: Advanced Materials and
Technology Research Center

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Third Winner**Invention****Representative:****A. R Kamali (Eng.)****Abstract**

Υ -TiAl as a new class of strategic and advanced material, has an important role in development of aerospace vehicles. The conventional process for remelting of Ti and Al in a VAR furnace which is a production comprises of multi difficult and an expensive process which leads to the high price of product and hence, limitation in its application. In this project, aluminothermic reaction of TiO₂ was used for production of Υ -TiAl. This process, which is registered as an international production of monolithic patent as KRH process, comprises the following stages: mixing TiO₂, Al, KClO₄ and Ca, pouring the mixed materials in a ceramic crucible and then combustion vessel and finally heating the vessel. Ca and KClO₄ additives increase the heat of reaction, facilitates the slag formation, and as a result, easily separation of two valuable phases (Υ -TiAl and grossite). Production of grossite (CaAl₄O₇) that has a suitable thermal shock resistance is currently under investigation. The KRH process advantages in comparison with the conventional methods are its simplicity of technology and due to the replacement of Ti by TiO₂ is more economical. This project has been exploited in the Advanced Materials and Technology Research Center with cooperation of IUST university at a pilot scale.